

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO 100 REGULAR SP RED - TAIWAN 14.0MG FTC TAR
BRAND CODE-00540 (TWN)

EFFECTIVE DATE: 10/17/95
TAIWAN

APPLIES TO EXPORT FORMULAS: 78 92 178

CIGARETTE LENGTH : 99.0 MM FTC TAR : 14.0 MG/CIGT 13.5 - 14.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 72.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.500 MM
TOTAL R.T.D. : 4.80 IN. H2O
DILUTION TARGET : 18.0 +/- 5.0 %

TIPPING PAPER : 63MM X 3500M CORK DGL KC GSR-757 M2 14-243-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/2.0%/100% FLAX 10-776-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MARLBORO

REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT THE ADDITION OF
: EXPORT FORMULA - 178 (TAIWAN DF TAX STAMP). TPG
: PAPER 14-484-A REMOVED - INV DEPLETED. CIGT SEAM
: ADH UPDATED TO CURRENT STATUS. NO OTHER CHANGES.

PREPARED BY : G. F. VEALEY
PREPARATION DATE : 10/16/95

PRINTING DATE : 10/16/95
PRINTING TIME : 14:54:55

APPROVED BY:

Janice M Basic

SUPERCEDES SPECIFICATION DATED: 9/23/94

2054444612